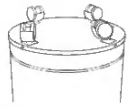
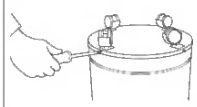
# INSTALLING FILTER ASSEMBLY- 600 D, DX

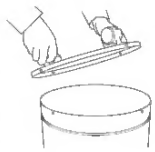
The AllerAir 600 models ship with their large carbon filters in a separate box.
This is done to safeguard your unit during shipping. To insert the filter, refer to the diagram below.



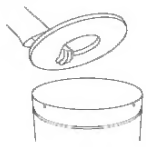
**Step 1**
**Turn Power Off and unplug receptacle.**
Lay unit upside down.



**Step 2**
With a #2 Philips screw driver, remove the four screws from the bottom of the unit.



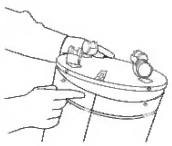
**Step 3**
Gently grasp wheels.
Remove base by gently pulling on the wheels.



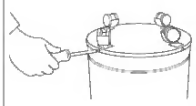
**Step 4**
Remove **only one** of the white, felt, donut-shaped gaskets from the inside of the purifier body.

**Step S**
Insert the carbon filter (either a Model 600 D Carbon or a Model 600 DX Carbon) into the unit.

**Step 6**
Replace the gasket that had been removed in **STEP 4.**



**Step 7**
Place lid back to its proper position by aligning the arrow with the rear seam.



**Step 8**
Replace the four screws

**Step 9**
Turn the unit back onto its wheels. It is now ready for immediate use.



# INSTALLING FILTER ASSEMBLY- 600 Models (except D and DX)

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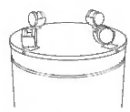
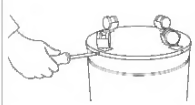


**Step 1**
**Turn Power Off and unplug receptacle.**
Lay unit upside down.



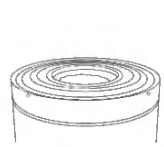
**Step 2**
With a #2 Philips screw driver, remove the four screws from the bottom of the unit.

**Step 3**
Gently grasp wheels.

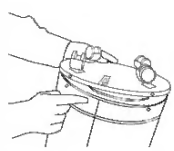
**Step 4**
Remove base by gently pulling on the wheels.

**Step S**
First remove the **HEPA filter** by placing thumbs on the inner side of the filter.
Then pull up gently until totally out.

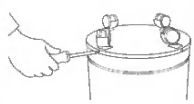
**Step 6**
Than remove the **Carbon filter** by placing thumbs on the inner side of the filter.
Then pull up gently until totally out.



**Step 7**
Replace filters with new ones then reassemble by inserting the Carbon filter first then the HEPA filter.



**Step 8**
Place lid back to its proper position by aligning the arrow with the rear seam.



**Step 9**
With a screw driver, place 4 screws back into their positions.
Gently return the unit into upright position.

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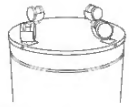
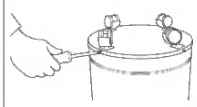
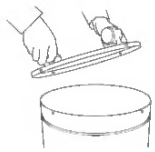


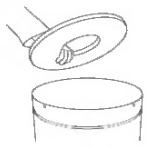
**Step 1**
**Turn Power Off and unplug receptacle.**
Lay unit upside down.



**Step 2**
With a #2 Philips screw driver, remove the four screws from the bottom of the unit.



**Step 3**
Gently grasp wheels.
Remove base by gently pulling on the wheels.



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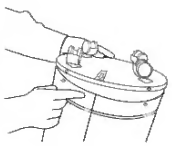

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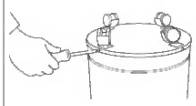

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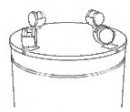

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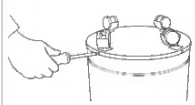

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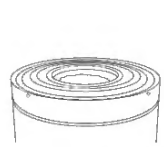

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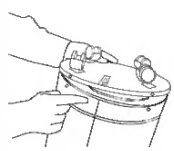

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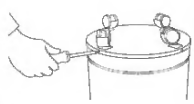

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